



## BOBST SP 76 BM

<b>Reference</b>	20035885
<b>Type</b>	Die Cutting/fustellatrici
<b>Manufacturer</b>	Bobst
<b>Model</b>	SP 76 BM
<b>Year</b>	1999
<b>Serial Number</b>	057002901
<b>N.of Impressions</b>	49

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## Accessories

- Machine
  - Electronic device for sheet travel control
  - Air conditioning for the electrical cabinet
  - Gripper bars
  - C.U.B.E. Bobst-electronic for managing the machine
  - C.U.B.E. Bobst-electronic for managing the complementary equipment BM
  - Main motor
- Feeder
  - Pile-tray with handle allowing manual lateral correction of the pile during production
  - SPECIAL SHEET BREAKER DEVICE. To push the sheets downwards, ensuring good stacking
  - NON-STOP FEEDER MANUAL DEVICE
  - Adjustable lateral blowers with Centerline references
  - Suction unit with multiple adjusting
  - Safety system for lowering the pile try
  - **KERSTEN ANTISTATIC DEVICE ON THE SHEET FEEDER FOR SHEET TRAVEL**
- Introduction table
  - Covered by antistatic steel stainless plate
  - Sheet synchronization adjustable during the machine is running for adapting feeder cycle to platin cycle
  - 4 front lays, adjustable in pairs with front register control
  - Pull lay operator side adjustable according to Centerline marks, with side rgister control
  - "Double sheet" detector
  - Sheet-hold down device (guiding the sheets to front lays)
  - Upper frame with manual lifting device
  - Upper transport equipment for paper, paperboard
  - Transport mat. With lateral guidance
- Platin
  - Heated upper platen with 12 heating zones

- Grippers re-opening device
- Equipment centering and locking
- Locking of the chase against the upper beam
- Measurement of the die-cutting force using an electronic probe
- Synthetic material supporting plate. Thickness 15 mm
- Compensating plate, thickness 2,3 mm
- Compensating plate, thickness 4 mm. It is used as a cutting plate for die cutting
- Honeycomb frame. Includes a series of cliché fixing accessories. To specify: height of the clichés
- **COMPENSATING PLATE, THICKNESS 2,3 MM. 1 unit with the basic machine**
- Delivery
  - Pile tray
  - Braking Brush
  - Pneumatically controlled adjustable front joggers
  - **AUTOMATIC NON-STOP BELT. The belt automatically enters on delivery when the pile of sheets is complete. Facilitates the use of non-stop by eliminating the manipulation of the grid. This mat replaces the Non-stop grille (Standard)**
  - Pneumatically controlled adjustable lateral and front joggers with Centerline marks
- Supplementary equipment "BM"
  - 3 shafts for adjusting the advancement of the belts driven by motors
  - 3 reel-holder boards
  - 6 reel holders 3"
  - 6 reel holders 1"
  - 10 drive rollers
  - 1 automatic device for putting the platen "on and off" pressure
  - 1 Margin line. Facilitates the positioning of clichés
  - 1 blower with nozzles to detach the belts after printing (mounted on the platen)
  - 1 blower inside the platen to stabilize the sheets of paper before printing or die-cutting (mounted on the platen)
  - 1 belts guide on the upper post (mounted on the platen)
  - 1 belt tension shaft driven by a motor (mounted on the platen)
  - 1 bands break control system with 8 photo-electric cells with lateral adjustment for immediate machine stop in case of band breakage
  - 1 lateral evacuation device for metal band with rotary brushes at variable speed depending on the advancement of the belts (mounted on the platen)
  - 1 longitudinal belts cutting device (mounted on the platen)
- Security
  - Operator safety devices
  - Gripper Bar Chain Slip Clutch
  - Handling of the diecutting equipment
  - Emergency Stops