



BOBST SPERIA 106 E

Reference	23036326
Type	Die Cutting/fustellatrici
Manufacturer	Bobst
Model	SPERIA 106 E
Year	2007
Serial Number	053805701
N.of Impressions	40

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Accessories

- Machine
 - **B-28 INSTALLATION OF THE MACHINE WITHOUT EXCAVATION**
 - **B-7 PLATFORM**
 - **Macchina compatible with HIGHWAY TDF VIEW System**
 - Centerline system for quick job changeover
 - Electronic device for sheet travel control
 - Adjustable centering on delivery
 - Control cabinet cooling unit
 - C.U.B.E. (Control Unit Bobst Electronic) for machine operation
 - Main motor with frequency variator
- Feeder
 - Pile tray with handle allowing manual lateral correction on the pile during production
 - Synchronization device timing the sheet arrival against the front lays when the machine is at a standstill
 - Pile lifting controlled by Pressfoot
 - Rear pile guide (OS and OOS sides)
 - Side blowers adjustable with Centerline marks
 - Suction unit
 - Safety system for lowering the pile tray
 - **C-4 NON-STOP FEEDER MANUAL DEVICE**
- Platin
 - Grippers re-opening device (Platin)
 - Equipment centering and locking on platin
 - Synthetic material supporting plate on platin (Thickness 23.5 mm (0,925"))
 - **E-5 COMPENSATING PLATE. THICKNESS 4 MM. IN GROUND STEEL**
 - **E-55 ADJUSTABLE SUPPORTING PLATE CENTERINGS**
 - 1 Upper chase-fixed bottom (E-1)
 - 1 Cutting plate (E-4)

- Stripping Station
 - Quick locking device of the central stripping board
 - Motorized lifting of the upper frame
 - 1 Upper Stripping Frame (F-2)
 - 1 Upper stripping equipment (F-21) required to create a waste stripping tool, including crossbars, clamps, stripper holders and stripping pins of 3, 5 and 10 mm of diameter
 - Fastening equipment for stripping die (F-22)
 - 1 Adaption material for stripping board on the central frame (quick locking) (F-76)
 - 1 lower pull-out frame (F-8)
 - 1 Lower stripping equipment (F-81) Equipment for waste stripping including crossbars, pins and supports
 - **F-31 UPPER PULL-OUT FRAME QUICK LOCK DEVICE FOR STRIPPING ((decreases extraction tool assembly times. the quick-closing device allows the tool to be changed in the machine)**
 - **F-35 FASTENING EQUIPMENT FOR UPPER PULL-OUT FRAME QUICK LOCK DEVICE FOR STRIPPING (TO FIX STRIPPING TOOL TO THE UPPER PULL-OUT FRAME QUICK LOCK)**
 - **CENTRAL PULL-OUT FRAME QUICK LOCK ON STRIPPING UNIT WITH ALL ITS TOOLS**
- Various
 - The Autoplaten Presses SP 106-E are in conformity with the European Directives for the Safety and Health requirements related to its design and construction, as well American standards UL 508 and NFPA related to industrial equipment
- Tavolo di introduzione
 - Covered with an anti-static stainless steel plate
 - Transport belts (with lateral guidance and automatic tensioning system)
 - 4 front lays, adjustable in pairs with front register control
 - "Pull" guide (OS) adjustable according to Centerline marks, with side register control
 - Double sheet detector. Mechanical, integrated on pull guide (OS)
 - Sheet-hold down device (guiding the sheets to front lays)
 - Upper transport equipment for paper, paperboard and corrugated board
 - **C-5 SYNCHRONIZATION DEVICE TIMING THE SHEET ARRIVAL AGAINST THE FRONT LAYS WHEN THE MACHINE IS AT A STANDSTILL**
 - **D-1 PULL GUIDE (OOS)**