



BOBST SPERIA 106 E

Reference	24036406
Type	Die Cutting/fustellatrici
Manufacturer	Bobst
Model	SPERIA 106 E
Year	2005
Serial Number	053802101
N.of Impressions	110

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Accessories

- Machine
 - Centerline system for quick job changeover
 - Electronic device for sheet travel control
 - Adjustable centering on delivery
 - Control cabinet cooling unit
 - C.U.B.E. (Control Unit Bobst Electronic) for machine operation
 - Main motor with frequency variator
 - **B-7 PLATFORM**
 - **B-28 INSTALLATION OF THE MACHINE WITHOUT EXCAVATION**
 - **M-5 CHASE CHANGER : allows the change and preparation of the chase and the die cutting corresponding to the next job (Includes an increase in the surface of the platform)**
- Feeder
 - Pile tray with handle allowing manual lateral correction on the pile during production
 - Synchronization device timing the sheet arrival against the front lays when the machine is at a standstill
 - Pile lifting controlled by Pressfoot
 - Rear pile guide (OS and OOS sides)
 - Side blowers adjustable with Centerline marks
 - Suction unit
 - Safety system for lowering the pile try
 - **C-4 NON-STOP FEEDER MANUAL DEVICE**
- Platin
 - Grippers re-opening device (Platin)
 - Cutting plate with micrometric adjustment for 1 mm thin plates
 - Equipment centering and locking on platin
 - Synthetic material supporting plate on platin (Thickness 23.5 mm (0,925"))
 - 1 Upper chase-fixed bottom (E-1)

- **E-5 COMPENSATING PLATE. THICKNESS 4 MM. IN GROUND STEEL**
- **E-55 ADJUSTABLE SUPPORTING PLATE CENTERINGS**
- **E-3 1 UPPER CHASE QUICK-LOCK: FIXED BOTTOM PLATE, THICKNESS 2 MM, AND MAKE-READY PROTECTION PLATE MADE OF SYNTHETIC MATERIAL, THICKNESS 1 MM.**
- 1 Cutting plate (E-4)
- Stripping Station
 - Quick locking device of the central stripping board
 - Motorized lifting of the upper frame
 - F-2 1 Upper Stripping Frame
 - **F-31 UPPER PULL-OUT FRAME QUICK LOCK DEVICE FOR STRIPPING ((decreases extraction tool assembly times. the quick-closing device allows the tool to be changed in the machine)**
 - 1 Upper stripping equipment (F-21) required to create a waste stripping tool, including crossbars, clamps, stripper holders and stripping pins of 3, 5 and 10 mm of diameter
 - Fastening equipment for stripping die (F-22)
 - **CENTRAL PULL-OUT FRAME QUICK LOCK ON STRIPPING UNIT WITH ALL ITS TOOLS**
 - 1 Adaption material for stripping board on the central frame (quick locking) (F-76)
 - 1 lower pull-out frame (F-8)
 - 1 Lower stripping equipment (F-81) Equipment for waste stripping including crossbars, pins and supports
 - **F-35 FASTENING EQUIPMENT FOR UPPER PULL-OUT FRAME QUICK LOCK DEVICE FOR STRIPPING (TO FIX STRIPPING TOOL TO THE UPPER PULL-OUT FRAME QUICK LOCK)**
- Delivery
 - Adjustable rear and side joggers with Centerline marks in delivery
 - **G-5 AUTOMATIC NON-STOP BELT : it is automatically introduced on delivery when the pile of sheets is finished**
- Various
 - Cutting force 260 TON
 - 7.700 speed/h (depending on cardboard and type of job feature)
 - Board quality processable : carta (min. 80g/m²); cartone (250/2000 g/m²); corrugate* (3 - 4 mm.) (*) Carton acceptable warp : 4% of the widthwise sheet
 - Compliant with European Directives for essential safety and health standards relating to design and construction and with American standards UL 508 and NFPA concerning industrial equipment
- Tavolo di introduzione
 - Covered with an anti-static stainless steel plate
 - Transport belts (with lateral guidance and automatic tensioning system)
 - 4 front lays, adjustable in pairs with front register control
 - Pull-lay operator side (OS) adjustable according to Centerline, with sheet control
 - Double sheet detector. Mechanical, integrated on pull guide (OS)
 - Sheet-hold down device (guiding the sheets to front lays)
 - Upper transport equipment for paper, paperboard and corrugated board
 - **C-5 SYNCHRONIZATION DEVICE TIMING THE SHEET ARRIVAL AGAINST THE FRONT LAYS WHEN THE MACHINE IS AT A STANDSTILL**
 - **D-3 PUSH GUIDE (OOS opposite operator side)**
 - "Pull" guide (OS) adjustable according to Centerline marks, with side register control