



## BOBST SPERIA 106 E

<b>Reference</b>	24036406
<b>Type</b>	Die Cutting/fustellatrici
<b>Manufacturer</b>	Bobst
<b>Model</b>	SPERIA 106 E
<b>Year</b>	2005
<b>Serial Number</b>	053802101
<b>N.of Impressions</b>	110

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### Accessories

- Machine
  - Centerline system for quick job changeover
  - Electronic device for sheet travel control
  - Adjustable centering on delivery
  - Control cabinet cooling unit
  - C.U.B.E. (Control Unit Bobst Electronic) for machine operation
  - Main motor with frequency variator
  - **B-7 PLATFORM**
  - **B-28 INSTALLATION OF THE MACHINE WITHOUT EXCAVATION**
  - **M-5 CHASE CHANGER : allows the change and preparation of the chase and the die cutting corresponding to the next job (Includes an increase in the surface of the platform)**
- Feeder
  - Pile tray with handle allowing manual lateral correction on the pile during production
  - Synchronization device timing the sheet arrival against the front lays when the machine is at a standstill
  - Pile lifting controlled by Pressfoot
  - Rear pile guide (OS and OOS sides)
  - Side blowers adjustable with Centerline marks
  - Suction unit
  - Safety system for lowering the pile try
  - **C-4 NON-STOP FEEDER MANUAL DEVICE**
- Platin
  - Grippers re-opening device (Platin)
  - Cutting plate with micrometric adjustment for 1 mm thin plates
  - Equipment centering and locking on platin
  - Synthetic material supporting plate on platen (Thickness 23.5 mm (0,925"))
  - 1 Upper chase-fixed bottom (E-1)

- **E-5 COMPENSATING PLATE. THICKNESS 4 MM. IN GROUND STEEL**
- **E-55 ADJUSTABLE SUPPORTING PLATE CENTERINGS**
- **E-3 1 UPPER CHASE QUICK-LOCK: FIXED BOTTOM PLATE, THICKNESS 2 MM, AND MAKE-READY PROTECTION PLATE MADE OF SYNTHETIC MATERIAL, THICKNESS 1 MM.**
- 1 Cutting plate (E-4)
- Stripping Station
  - Quick locking device of the central stripping board
  - Motorized lifting of the upper frame
  - F-2 1 Upper Stripping Frame
  - **F-31 UPPER PULL-OUT FRAME QUICK LOCK DEVICE FOR STRIPPING ((decreases extraction tool assembly times. the quick-closing device allows the tool to be changed in the machine)**
  - 1 Upper stripping equipment (F-21) required to create a waste stripping tool, including crossbars, clamps, stripper holders and stripping pins of 3, 5 and 10 mm of diameter
  - Fastening equipment for stripping die (F-22)
  - **CENTRAL PULL-OUT FRAME QUICK LOCK ON STRIPPING UNIT WITH ALL ITS TOOLS**
  - 1 Adaption material for stripping board on the central frame (quick locking) (F-76)
  - 1 lower pull-out frame (F-8)
  - 1 Lower stripping equipment (F-81) Equipment for waste stripping including crossbars, pins and supports
  - **F-35 FASTENING EQUIPMENT FOR UPPER PULL-OUT FRAME QUICK LOCK DEVICE FOR STRIPPING (TO FIX STRIPPING TOOL TO THE UPPER PULL-OUT FRAME QUICK LOCK)**
- Delivery
  - Adjustable rear and side joggles with Centerline marks in delivery
  - **G-5 AUTOMATIC NON-STOP BELT : it is automatically introduced on delivery when the pile of sheets is finished**
- Various
  - Cutting force 260 TON
  - 7.700 speed/h (depending on cardboard and type of job feature)
  - Board quality processable : carta (min. 80g/m<sup>2</sup>); cartone (250/2000 g/m<sup>2</sup>); corrugate\* (3 - 4 mm.) ( \* ) Carton acceptable warp : 4% of the widthwise sheet
  - Compliant with European Directives for essential safety and health standards relating to design and construction and with American standards UL 508 and NFPA concerning industrial equipment
- Tavolo di introduzione
  - Covered with an anti-static stainless steel plate
  - Transport belts (with lateral guidance and automatic tensioning system)
  - 4 front lays, adjustable in pairs with front register control
  - Pull-lay operator side (OS) adjustable according to Centerline, with sheet control
  - Double sheet detector. Mechanical, integrated on pull guide (OS)
  - Sheet-hold down device (guiding the sheets to front lays)
  - Upper transport equipment for paper, paperboard and corrugated board
  - **C-5 SYNCHRONIZATION DEVICE TIMING THE SHEET ARRIVAL AGAINST THE FRONT LAYS WHEN THE MACHINE IS AT A STANDSTILL**
  - **D-3 PUSH GUIDE (OOS opposite operator side)**
  - "Pull" guide (OS) adjustable according to Centerline marks, with side register control