



## BOBST SP EVOLINE 102-E

<b>Reference</b>	24036417
<b>Type</b>	Die Cutting/fustellatrici
<b>Manufacturer</b>	Bobst
<b>Model</b>	SP EVOLINE 102-E
<b>Year</b>	2002
<b>Serial Number</b>	053900609
<b>N.of Impressions</b>	24

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### Accessories

- Machine
  - Centerline system for quick job changeover
  - **PRE-SETTING TABLE : Adjustable. Allows the preparation of a second job during production, reducing machine makeready time and increasing the time available to run production. Requires: a series of supplementary stripping tools**
  - **Platform covered with non-slip aluminum sheet with safety barrier**
- Console
  - CUBE control system
- Feeder
  - Standard Feeder with all its equipment
  - Non-stop device on feeder
  - Pile-tray with handle allowing manual lateral correction of the pile during production
- Introduction table
  - 1 Pull-lay operator side (OS) adjustable according to Centerline, with sheet control
  - **CONTROLLABLE SHEET ARRIVAL FOR PERFECT SYNCHRONIZATION OF SHEET ARRIVAL AND REDUCTION OF MACHINE STOPPAGES**
- Platin
  - Diecutting chase (fixed bottom plate)
  - **COMPENSATION PLATE 4 mm thickness. it's useful for thin plate for repetitive work**
  - E 55 ADJUSTABLE SUPPORTING PLATE CENTERINGS : micromeric screws allow fine adjustment of counters mounted on the cutting plate with respect to the die (+/- 0,9 mm lengthwise and crosswise.
  - Upper chase conventional : fixed bottom
- Stripping Station
  - **UPPER PULL-OUT FRAME QUICK LOCK ON STRIPPING UNIT WITH ALL ITS TOOLS**
  - 1 Fastening equipment for stripping die (F-22); included bars and fixing brackets
  - **F-35 1 FASTENING EQUIPMENT FOR UPPER PULL-OUT FRAME QUICK LOCK DEVICE**

## **FOR STRIPPING (TO FIX STRIPPING TOOL TO THE UPPER PULL-OUT FRAME QUICK LOCK)**

- 1 lower stripping frame with all its standard equipment
- Delivery
  - **Non-stop delivery with grill**
- Various
  - Cutting force 250 TON
  - Board quality processable : carta (min. 80g/m<sup>2</sup>); cartone (250/2000 g/m<sup>2</sup>); corrugato "E" e "B" (max 4 mm.)
  - Cutting size: with frontal cut (max. 705 x 1020 mm.); without front cut (max. 720 x 1020 mm.)
  - 7.500 speed/h (depending on cardboard and type of job feature)
  - Pile height at feeder : With non-stop system (max. 1100 mm.) - Without non-stop system (max. 1.400 mm.)
  - Complete with aluminium bars, supports for noddles and noddles
  - CE Machine
  - All books, electrical scheme, manual instruction books, spare parts books and standard tools
  - Adjustable gripper grip from: 9 - 17 mm